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"Dawn" GOLDEN ANNIVERSARY 1917 - 1967

The Products of G. N. Raymond Limited – Engineering Division have maintained a prominent and enviable position in the Hardware and Tool Trade of Australia, New Zealand and many Overseas Countries.

The policy adopted by the Company of constant endeavour by test and research to incorporate and maintain the highest standards of strength and durability, gives assurance to Distributors to confidently and conscientiously recommend "DAWN" and "JAN" Tools and equipment.

The development of modern engineering demands maximum strength by scientific design and correct metallurgical practice and these principils are embodied in the fabrication of "DAWN" and "JAN" products.

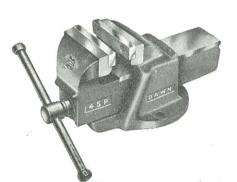
This particularly applies to the very large range, comprising over sixty sizes and types of "DAWN" Vices, wherein with Fifty years of investigation and experience these essential qualities are achieved without recourse to old-fashioned methods of bulky dimensions and unnecessary weight.

"DAWN" Vices are amply and correctly proportioned, and are designed to distribute the factors of stress and leverage, without imposing excessive strain at any particular point.

The high tensile castings, generally termed Semi-Steel, are made in our own foundry, and are subject to periodical tests, both physical and analytical.

All "DAWN" and "JAN" products are unconditionally guaranteed against faulty material and workmanship.

The G. N. Raymond Ltd. – Engineering Division is appreciative of the responsive support, accorded by both Merchants and Users, to its policy of producing an All-Australian article to compare with the world's best.



"DAWN & "JAN"





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ABBREVIATIONS & EXPLANATIONS - INSIDE BACK COVER

* PLAIN SCREW VICES

(SEMI-STEEL)



Castings are of high grade Semi-Steel. The nut (which receives the greatest wear) is replaceable. The plain screw range embraces fourteen sizes.

THE SIZE DENOTES WIDTH OF JAWS

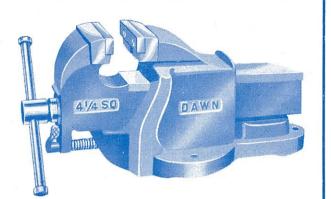
Size	Code No.	Maximum Opening	Weight Lbs.	Size	Code No.	Maximum Opening	Weight Lbs.
2 <u>1</u> "	9001	23"	7 1 / ₂	4½"SP	9007	5-5/8"	42
3"	9002	3-3/8"	12	5"LP	9008	5-5/8"	42
3½"	9003	4-1/8"	21	5"SP	9009	6-5/8"	56
4"LP	9004	41/1	22	6"SP	9010	7 <u>1</u> "	72
4"SP	9005	5½"	35	6"HP	9011	8-5/8"	126
4"HP	9006	6"	46	7"HP	9012	9-3/8"	130
\$\frac{1}{4}" Garage Special	9014	63"	56	8"HP	9013	10"	143

RELIABLE "Dawn" PRODUCTS

* QUICK ACTION VICES

(SEMI-STEEL)

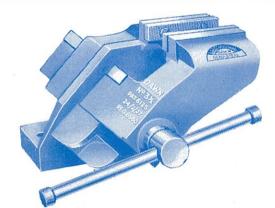
The simple, quick-action mechanism enables the jaws to be instantaneously set to take any required width of job.



The undercut buttress threaded screw and phosphor bronze nut are a snugly machined fit to ensure positive gripping action. High-grade Semi-Steel Castings. Made in eleven sizes.

THE SIZE DENOTES WIDTH OF JAWS

Size	Code No.	Maximum Opening	Weight Lbs.	Size	Code No.	Maximum Opening	Weight Lbs.
3 <u>1</u> "	9021	4-3/8"	34	6"L	9027	71/4"	80
33"	9022	5-7/8"	50	6"S	9028	8"	92
4"M	9023	4-3/8"	36	6"H	9029	8-5/8"	126
41/1'S	9024	6-7/8"	63	7"H	9030	9-3/8"	130
5"L	9025	5-7/8"	54	8"H	9031	10"	145
5 1 "S	9026	71/4	77		- 1		



★ OFF-SET VICES

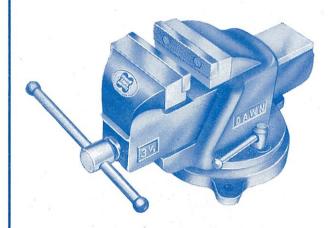
(PLAIN SCREW - SEMI-STEEL)

This design has become very popular, because of the facility it provides for holding long vertical work with the full width of the jaws. The body and slide

castings are of "DAWN" Semi-Steel, and the nut is replaceable. Made in six sizes.

THE SIZE DENOTES WIDTH OF JAWS

Size	Code No.	Maximum Opening	Weight Lbs.	Size	Code No.	Maximum Opening	Weight Lbs.
3"	9041	3 <u>1</u> "	25	41/1	9044	6"	63
31/2"	9042	41/	34	5"	9045	61/2"	85
4"	9043	51/2"	54	6"	9046	71/	114



* SWIVEL BASE VICES

(PLAIN SCREW)

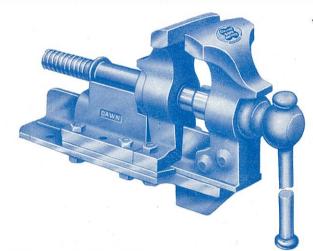
The sturdily constructed swivel base enables the operator to swing the vice to any desired lateral position where it can be readily locked with the two holding down screws. Made in nine sizes.

THE SIZE DENOTES WIDTH OF JAWS

Size	Code No.	Maximum Opening	Weight Lbs.	Size	Code No.	Maximum Opening	Weigh Lbs.
2½"	9181	23"	9	4½"SP	9185	5½"	51
3"	9182	3-3/8"	141	5"SP	9186	6-5/8"	66
31/	9183	4-1/8"	25	6"SP	9187	7½"	88
4"LP	9188	41/1	26	8"HP	9190	10"	180
4"SP	9184	5½"	40				

★ STEEL "T" BAR VICES

Cast steel jaws with hardened serrated faces mounted on mild steel base plate, and mild steel "T" section slide bar.



THE SIZE DENOTES WIDTH OF JAWS

Size	Code No.	Maximum Opening	Weight Lbs.	Size	Code No.	Maximum Opening	Weigh Lbs.
4"	9086	6"	56	7"	9089	10"	163
5"	9087	8"	80	8"	9090	11"	196
6"	9088	9"	124				

RELIABLE "Dawn" PRODUCTS

* MACHINE VICES

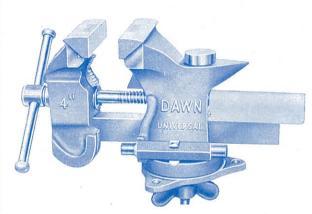
(SEMI-STEEL)



Fitted with plain screw. This type of vice for machine shop use has accurately machined slide faces, and is equipped with hardened steel parallel jaws. The bottom of base is machined and slots are provided for holding down bolts.

THE SIZE DENOTES WIDTH OF JAWS

Size	Code No.	Maximum Opening	Height of Jaws	Weight Lbs.
31/1	9081	2 <u>1</u> "	1-1/16"	91/2"
4"	9082	4-5/8"	1-7/16"	24"
5"	9083	10''	13"	44''



* UNIVERSAL VICE

(Code No. 9189

This vice is ideally suited for Garage use as well as for the Home craftsman.

Width of Jaws		4"
Maximum Opening		41/1
Weight		21 lbs.
Pipe Jaws will hold pipe	up to	1½" out-
side diameter.		

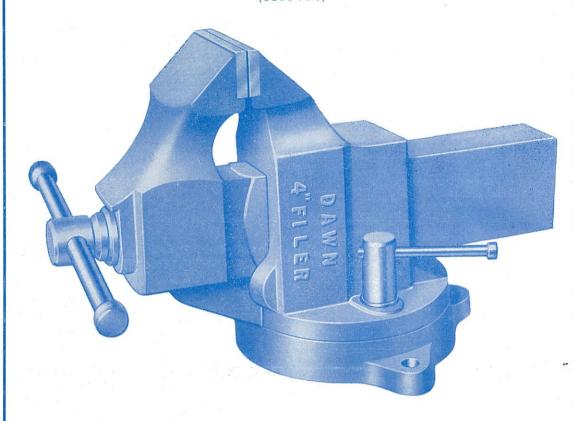
Features:-

- Vice will swivel full 360°
 Offset Jaws to take work vertically
 Hardened steel Anvil
- High tensile steel Slide Pipe Grips with hardened Steel Jaw Tubing and Rod Bender
- Cylinder Head Holding Plug for use when Valve Grinding etc. (Screwed English and American Plug Threads)
 Clip on plastic Jaws to obviate marking precision work
- Finished "Dawn" Gloss Red Vice carries usual "Dawn" Guarantee as to material and workmanship.

5

* 4" FILERS VICE

(CODE 9015)



Width of Jaw -4". Opening $-5\frac{3}{4}$ ". Angle of Jaws 40° makes this Vice ideally suited for Tool Room use. Nut – Dovetailed, Malleable Iron. Smooth Detachable Jaws – Tool Steel – hardened and ground.

Height from top of Slide to Tip of Jaw - 3-5/8".

Body – Fully Broached.

Slide – Completely Machined allowing Full Slide Bearing for Precision Holding

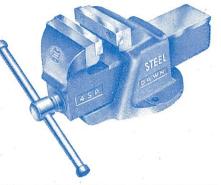
Full - 360° Swivel with Machined Base. Weight - 52 lbs. Finished - "DAWN" Gloss Red.

Fully guaranteed against Faulty Material and Workmanship.

RELIABLE "Dawn" PRODUCTS

* SOLID CAST STEEL PLAIN SCREW VICES

These vices are recommended for particularly hard usage. They are made of electric steel castings and are unbreakable. The plain screw range is made in four sizes.



THE SIZE DENOTES WIDTH OF JAWS

Size	Code No.	Maximum Opening	Weight Lbs.	Size	Code No.	Maximum Opening	Weight Lbs.
4"	9051	5½"	30	5"	9053	6-5/8"	49
4½"	9052	5-5/8"	36	6"	9054	7½"	64



* SOLID CAST STEEL QUICK ACTION VICES

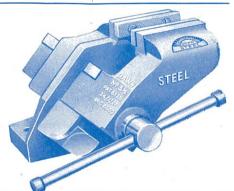
Made in three standard sizes. These vices are constructed with the same unbreakable qualities as the plain screw, but the quick release enables rapid adjustment for holding various sizes of work.

THE SIZE DENOTES WIDTH OF JAWS

Size	Code No.	Maximum Opening	Weight, Lbs.
41/1	9061	6-7/8"	56
51/4"	9062	$7\frac{1}{4}$	69
6"	9063	83"	84

* SOLID CAST STEEL OFFSET VICES

A popular Vice for use in industry because of the facility provided for holding long vertical work with the full width of jaws. The solid electric castings give positive grip without springing. Made in four sizes.



THE SIZE DENOTES WIDTH OF JAWS

Size	Code No.	Maximum Opening	Weight, Lbs.
4"	9071	6 <u>1</u> "	57
41/	9072	61/1	63
5"	9073	61/1	74
6"	9074	7"	103

* WOODWORKERS **VICES**

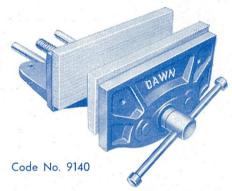
(QUICK ACTION AND PLAIN SCREW)

These Vices are designed with generous jaw area and are the approved standard for wood-workers' use. The slide bars are of ample proportioned bright steel, running in accurately bored guide holes.

The guick action type provides for speedy operation on work of varying dimensions. Both the guick-action and plain screw are made in four sizes.



Size	Code	e No.	Maximum	Size	Code	Maximum Opening	
	Quick Action	Opening	Size	Plain Screw	Quick Action		
7" 8"	9132 9133	9136 9137	9"	9" 10"	9134 9135	9138 9139	12" 12"



HOME CARPENTER VICE KIT

Features of this product are as follows:-

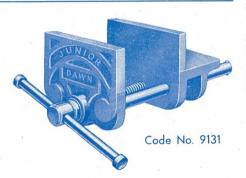
6" Width of Jaw, 6" Opening, 21 Depth of Jaw, Weight, $6\frac{1}{2}$ lbs. - Nickel-plated Slide Bars and Screw - Spring-loaded Screw - Four screw holesfor mounting under Bench - Two Wooden Jaw Liners Supplied - Eight Countersunk Screws supplied in plastic container - "Dawn" Red Baked Enamel

Gloss Finish - Individually boxed. Packed Six to Master Carton - All parts interchangeable. Vice carries usual "Dawn" quarantee.

* Junior Woodworkers Vices

(PLAIN SCREW)

The "Dawn" Junior is very strongly designed, and is constructed with the same precision as the larger standard woodworkers' vices. The slide bars are of bright mild steel, running in accurately bored guide holes. Machine cut screw and replaceable nut. This



vice is built to stand hard work and is admirably suited to the use of the home carpenter. It is also a very popular and useful Xmas or Birthday present for the growing boy.

Width of Jaw	 	١	 5 inches	Maximum Oper	ning	 	7 inches
Depth of Jaw	 		 $2\frac{1}{2}$ inches	Weight		 *****	9 pounds

RELIABLE "Dawn" PRODUCTS



GRIPPER VICE

(COMBINED VICE AND SASH CRAMP)

This combination is pronounced by carpenters and joiners to be one of the handiest tools on the bench, and is particularly adapted for the home-craftsman. It can be cram-

ped on almost anywhere—the kitchen table, the bench, stool or rail. The jaws are 5" wide and 3" deep. Made in five standard lengths, but longer bars can be supplied to order.

SIZE & CODE No: 24" bar, 9141; 30" bar, 9142; 36" bar, 9143; 42" bar, 9144; 48" bar, 9145

* JOINER CRAMPS

(TEE BAR SECTION)

(Made in Two Patterns-Light and Heavy)



The T Section Bars are of steel especially rolled for the purpose, the jaw edges brightly polished. The malleable fittings have been given increased length, and attention is drawn to the extra heavy section around the T slot of the jaw castings, where the strain is greatest.

SIZE DENOTES OVERALL MEASUREMENT

Size	Cod	e No.	Max.	Size	Cod	e No.	Max.	C:	Cod	e No.	No. Max.	
	Light	Heavy	Open.	Size	Light	Heavy	Open.	Size	Light	Heavy	Open.	
24" 30" 36" 42" 48"	9231 9232 9233 9234 9235	9251 9252 9253 9254 9255	18" 24" 30" 36" 42"	54" 60" 66" 72" 78"	9236 9237 9238 9239 9240	9256 9257 9258 9259 9260	48" 54" 60" 66" 72"	84" 90" 96" 102" 108"	9241 9242 9243	9261 9262 9263 9264 9265	78" 84" 90" 96" 102"	



(Made in Two Patterns-Light and Heavy)

With bright steel bar (Light Pattern 1½" x ½" Section. Heavy Pattern 1½" x 5/16" section); best malleable fittings; the nut and sliding box sections are of an extra length to provide easy action with increased strength and rigidity; mild steel machined screw and handle.

SIZE DENOTES OVERALL MEASUREMENT

Size	Code	e No.	Maximum	Opening		Code	e No.	Maximum	Opening
Size	Light	Heavy	Light	Heavy	Size	Light	Heavy	Light	Heavy
24" 30" 36" 42"	9280 9281 9282 9283	9300 9301 9302 9303	18" 24" 30" 36"	18" 24" 30" 36"	48" 54" 60"	9284 9285 9286	9304 9305 9306	42" 48" 54"	42" 48" 54"

* STEEL GUIDE VICE



Code No. 9340

Width of Jaw, 2"

Maximum Opening, 2"

Weight, $3\frac{1}{2}$ lbs.

* DAWNETTE



Code No. 9345

Width of Jaw, 2"

Maximum Opening, 2"

Weight, 3 lbs.

★ Carpenters Bench Screws



The screw and handle are of best mild steel, with particularly sturdy fittings. Attention is drawn to the strong full circle thrust flange on the nut.

Diameter of Screw	Code No.	Length from Collar	Length of Thread
1"	9150	16"	13"
1-1/8"	9151	16"	13"
1-1/8" 1 ¹ / ₄ "	9152	16"	13"

* CRAMP HEAD FITTINGS



These fittings can be readily mounted by the user on a 2" x 1" or 3" x 1" hardwood batten of any length, thereby providing a cramp of whatever capacity is desired.

Size of Jaws, $1\frac{3}{4}'' \times 1-5/8''$

RELIABLE "Dawn" PRODUCTS

O TY

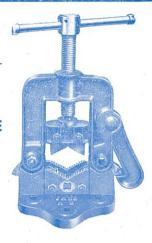
PIPE VICES

OPEN MOUTH TYPE

This heavy pattern pipe vice is cast in "Dawn" Semi-Steel,

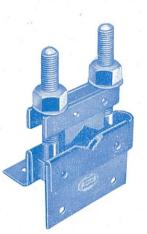
and is amply proportioned for hard use. A feature of the "Dawn" design is the replaceable nut, which adds to the life of the vice. The sliding jaw is of cast-steel with machine cut hardened teeth. Made in four sizes.

HINGE TYPE



Malleable iron castings, self-locking frame and hardened steel jaws. Made in three sizes.

Size	Code No.	Takes Pipe to	Weight, Lbs.	Size	Code No.	Takes Pipe to
OM 1 OM 2 OM 3 OM 4	9111 9112 9113 9114	1¼" dia. 2" dia. 3" dia. 4" dia.	18 38 50 89	H2 H2½ H4½	9121 9122 9123	2" dia. 2½" dia. 4½" dia.



POST TYPE

Particularly suitable for inclusion in the plumber's tool kit, this design is made of pressed steel with hardened steel jaws—light, compact and strong. Made in three sizes.

Size	Code No.	Takes Pipe to
P.1	9091	1½" dia.
P.2	9092	2" dia.
P.3	9093	3" dia.

CHAIN TYPE



This sturdy compact design is a very popular plumber's tool. Cast steel, machine cut hardened jaws. Grips firmly and is speedily operated. Made in three sizes.

Size	Code No.	Takes Pipe to	Weight, Lbs.
C.2	9101	2" dia.	4
C.4	9102	4" dia.	10
C.6	9103	6" dia.	19

* MALLEABLE "G" CLAMPS



Dawn "G" Clamps are of a deep throated heavy section design for strength and rigidity. Machine cut screw with swivel button. Attractively finished for display purposes in bright "Dawn" red.

SIZE DENOTES OPENING

Size	Code No.	Centre of Screw to Back	Size	Code No.	Centre o Screw to Back
2½"	9210	13"	6"	9214	23"
3"	9211	13"	8"	9215	3-3/8"
4"	9212	2"	10"	9216	3-7/8"
5"	9213	2-5/8"	12"	9217	4-3/8"

* DEEP THROATED CLAMP (Code No. 9221)



Specially designed for Boat Building, Boilermaking, Truck Body Building, etc., where a Deep Throated Clamp is required.

- *Steel Casting of Heavy Section.
- *Machine Cut Screw with Swivel Button.
- *Size denotes Maximum opening in inches.
- *Depth from centre of Screw to back, $6\frac{1}{4}$ ".
- *Attractive "Dawn" Gloss Red Finish.
- *WEIGHT-6 lbs.

* QUICK ACTION CLAMPS

*A very useful clamping medium used by Carpenters, Cabinetmakers, Engineers, Welders, Boilermakers, etc.

*A Self Locking Tool with pressure adjustable, either Light or Heavy, by unbreakable Plastic or Wooden Handle Grip.

- *Instant adjustment to required capacity.
- *Size of Clamp indicates capacity.

TYPE AND CODE No.

6" T.L. (9361) - 8" T.L. (9362)

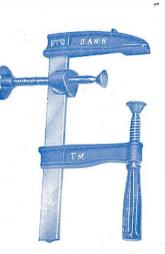
With 1" x $\frac{1}{4}$ " Bright Steel Bar with Bevelled and Serrated edge.

9" T.M. 10" T.M. 12" T.M. 15" T.M. 18" T.M. 20" T.M. 24" T.M. 9360 9364 9365 9366 9367

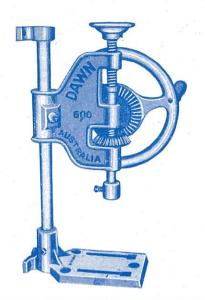
With $1\frac{1}{4}$ " x 5/16" Bright Steel Bar as above



*E.M. ATTACHMENT (Extension Medium) illustrated, attached to Steel Bar of Clamp for use when pressure is required at right angle to Clamping pressure. Fits T.M. Clamps only. (Code No. 9371)



RELIABLE "Dawn" PRODUCTS



DRILLING MACHINES

(COMBINED BENCH OR POST)

No. 600 Code No. 9155

This sturdy little machine is designed to be fixed to either bench or post, and is admirably suited for the home work-shop, both in efficiency and price. The head has radial and vertical adjustment and gives a maximum clearance of 10 inches between base and end of spindle. Hand feed.

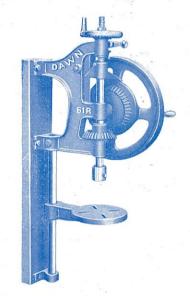
 	 9"	circle	Height of Pillar				20	0"
 	 3"	dia.	Base				7" x 5	5"
 	 	2"	Chuck Bored for 12	'Straig	ht Sha	ink.		
 	 	3"	Weight				29 lb	os.
 	 	1"						
*****		<u>3</u> "	2"	34" dia. Base 2" Chuck Bored for 1/2"	3/4" dia. Base 2" Chuck Bored for 1/2" Straig		3" dia. Base 2" Chuck Bored for 1" Straight Shank.	

* DRILLING MACHINES

(POST TYPE - With Flywheel fitted to Main Spindle)

No. 61R Code No. 9156

This is a well-constructed, light type drilling machine, fitted with adjustable automatic feed. The main spindle assembly is identical with that of the "DAWN" No. 611, featuring the "Improved Dawn Coupler and Ball Bearing Thrust." The Flywheel is of particularly heavy design to maintain momentum.



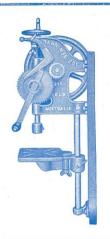
Drill to Centre	 	 	12" circle	Diameter of Spindle 7/8"
Drills Holes to	 	 	1" dia.	Diameter of Pillar 1"
Run of Feed	 	 	3"	Chuck Bored for ½" Straight Shank.
Run of Table	 	 	11"	Weight 51 lbs.

* DRILLING MACHINES

(POST TYPE WITH GEAR DRIVEN FLYWHEEL)

No. 611 Code No. 9157

Ruggedly constructed, with accurately reamed bearings. The coupling between the main spindle and feed screw engages the full circumference of the spindle, and embraces a ball-bearing thrust race. The pillar, as in all "Dawn" Drilling machines, is a solid bright steel bar in place of the usual light tubing. Adjustable automatic feed. F. & L. Pulleys extra if required. (Pulley diameter, 6" x 1½" face). Maximum speed, 200 r.p.m.



Drill to Centre	 	 	12"	cir.	Diameter of Spindle 7/8"
Drills Holes to	 	 	11/1	dia.	Diameter of Pillar 1-1/8"
Run of Feed	 	 		3"	Chuck Bored for $\frac{1}{2}$ " Straight Shank.
Run of Table	 	 		11"	Weight 65 lbs.



* DRILLING MACHINES

(BENCH TYPE)

No. 611 Code No. 9158

This machine is of the same capacity as the 611 Post Type, but fitted with a wide slotted base for bolting to the bench, and a heavy back pillar.

Drill to Centre	 	12" cir.	Diameter of Spindle 7/8"
Drills Holes to	 	1¼" dia.	Diameter of Pillar 1½"
Run of Feed	 	3"	Chuck Bored for ½" Straight Shank.
		11"	Weight 82 lbs.

* DRILLING MACHINES

(POST TYPE — Ball Bearing Automatic Feed)
A heavier type of machine, geared for two speeds.

No. 616 Code No. 9161

Fast and loose pulleys for belt drive are extra and only supplied when specified. Maximum speed, 200 r.p.m.

Drill to Centre	 	16"	cir.	Diameter of Spindle		1-1/8"
Drills Holes to	 	11/2"	dia.	Diameter of Pillar		1½"
Run of Feed	 		$3\frac{1}{2}''$	Chuck Bored for ½"	Straigh	t Shank.
Run of Table	 		15"	Weight		126 lbs.



RELIABLE "Dawn" PRODUCTS

LIFTING JACKS



* BROAD BASE, LOW LIFT

Size	3 ton	6 ton
Minimum Height	9 <u>1</u> "	9"
Maximum Height	13½"	12½"
Diameter of Screw	13"	2"
Diameter of Base	7"	8½"
Weight	19 lbs.	30 lbs
Code No.	9325	9326



NARROW BASE, HIGH LIFT

Size	1 ton	3 ton	5 ton	10 ton
Minimum Height	9"	15"	20"	24"
Maximum Height	13"	24"	29"	36"
Diameter of Screw	1-1/8"	1-5/8"	13"	2"
Diameter of Base	41/2"	7"	7"	7"
Weight	8½ lbs.	27 lbs.	39 lbs.	56 lbs.
Code No.	9320	9321	9322	9323



N.W. O. D. A.W.

* NARROW BASE, LOW LIFT

Size	3 ton
Minimum Height	61/1
Maximum Height	83"
Diameter of Screw	1-5/8"
Diameter of Base	41/2"
Weight	8 lbs.
Code No.	9324

GRINDING AND POLISHING HEADS



(Code No. 9171)

Double polishing spindle and one set of flanges for $\frac{3}{4}$ " thick grinding wheels.



(Code No. 9172)

Single polisher; other end with pair of flanges and drill chuck. Height to centre of spindle, 6". Diameter of spindle, $\frac{1}{2}$ ". Diameter of pulley, $2\frac{1}{4}$ ".



(Code No. 9173)

Double end grinding spindle. Two sets of flanges to take $\frac{3}{4}$ " thick grinding wheels.



(Code No. 9174)

Double end grinding and polishing spindle. Two sets of flanges for $\frac{3}{4}$ " thick wheels. Height to centre of spindle, 6". Diameter of spindle $\frac{1}{2}$ ". Diameter of pulley, $2\frac{1}{4}$ ".

RELIABLE "Dawn" PRODUCTS

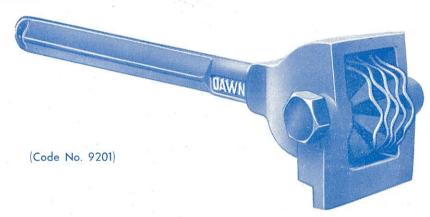
* EMERY DRESSER HANDLE



This medium Pattern Emery Handle is recommended for general purpose wheel dressing, where it is essential to keep the wheel face open. Designed to take Standard "O" Dresser Wheels. "Dawn" Red Gloss finish. Weight, 2 lbs.

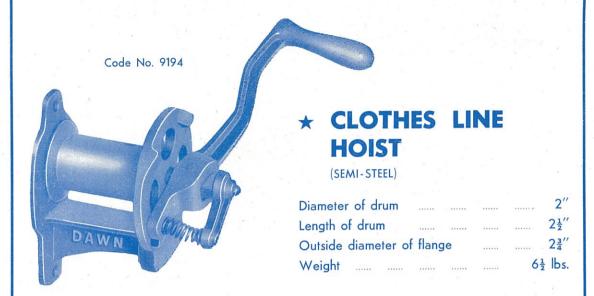
* HEAVY DUTY EMERY DRESSER

(COMPLETE)



Rugged Cast Body and Handle, with corrugated high quality Hardened Steel Cutters, running on special hardened Steel Spindle. This mechanical Dresser is provided with a special rest for use on a Grinding Wheel which has become oval. Attractive "Dawn" Red Gloss Finish. Weight, 6½ lbs.

Spare H.D. Wheels for above (Sets of 5) - Code No. 9202.



This handy little Ratchet Hoist was originally designed for raising clothes lines. Recently, however, further applications have emerged such as lifting Theatre Curtains and television antennas. Finished in Gloss Green.

* PORTABLE VICE BENCHES

Code No. 9130



This is a popular and time saving item of Garage and Workshop equipment. The triangular base is fitted with rollers at the two forward extremities, and by tilting forward the bench can be readily wheeled to any desired position alongside the job. The blunt peg under the rear point of the base effects a steady foundation. The bench is wholly constructed of best grey cast iron and weighs 120 lbs. The table dimensions are 24" x 12".

RELIABLE "Dawn" PRODUCTS

* ALL STEEL HAND WINCHES

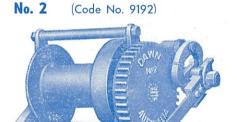
No. 2 and No. 5 Winches are approved by Lifts and Cranes regulations and to S.A.A. Crane and Hoist code.

No. 5 (Code No. 9193)

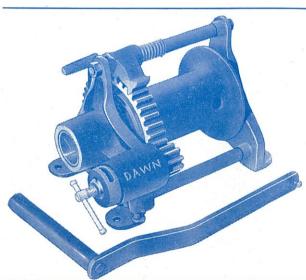


★ Capacity — Safe working Material of Winch	
Diameter Of Drum – Inches	5-5/8"
Length Of Drum - Inches	10"
☆ Speed Ratio − High	4.3 to 1
- Low	24 to 1
Drum Wire Capacity - Feet	250ft.
Rope Diameter - Inches	9/16"
Rope Construction	6/26 WF IWRC
Weight - Lbs	134 Lbs.
Approximate Dimensions	
Excluding handle - Inches	20" x 17" x 15"
Effort required on	
Handle to raise Full Load	39 Lbs.

Material of Winch		Steel	(45 To	ns Tens	sile)
Diameter of Drum — Inche	s	*****			4"
1 / - 1					8"
☆ Speed Ratio – High				4 t	0 1
- Low				22 t	
Drum Capacity - Feet				12	
Rope Diameter – Inches				3	
Rope Construction				WF IW	
Weight – Lbs					
Approx. Dimensions Excl. I					11"
Effort Required on Handle					



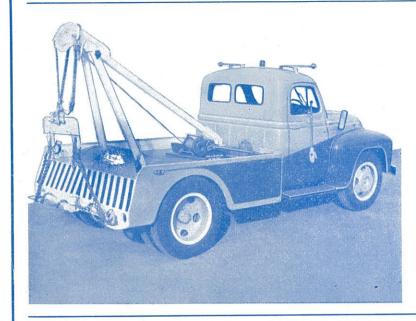
- For use of High Speed Ratio, additional Pinion and Extension Shaft is required.
- Above capacities are governed by a single fall of rope, however safe working load can be increased by different pulley block arrangements.



No. 1 (Code No. 9191)

Capacity - Cwts 10
Material of Winch Steel (45 Tons Tensile)
Diameter of Drum – Inches $3\frac{1}{2}$ "
Length of Drum - Inches 6"
Speed Ratio-High Direct onto Drum Shaft
-Low 4.2 to 1
Drum Capacity - Feet 80ft.
Rope Diameter - Inches 5/16"
Rope Construction 6/26 WF IWRC
Weight – Lbs 40 Lbs.
Approx. Dim. Excl. Handle 12" x 9" x 9"
Effort Required on Handle to raise full Load
40 Lbs.

* ALL STEEL HAND WINCHES



This illustration is a typical winch mounting on a tow truck.

公

NOTE:-

On No.2 - No.5 Winches provision is made for extending the handle; enabling Winch to be mounted in centre of unit and yet be operated from side of vehicle.

MANUFACTURED TO AND APPROVED BY LIFTS AND CRANES REGULATIONS AND TO S.A.A.

CRANE AND HOIST CODE

For Tow Trucks, Carriers, Builders. Structural and Industrial Engineers. Factories, Warehouses, Store Yards, etc.

FULLY APPROVED FOR MOUNTING ON VEHICLES

Constructed throughout of High Grade Electric Cast Steel (minimum 45 ton Tensile strength) designed without keys or set screws to shear or strip.

Generously proportioned anti-friction White Metal Bearings.

No. 2 and No. 5 Winches are fitted with an Automatic Safety Load Brake which appties, whilst under load, immediately the operator releases the winding handle.

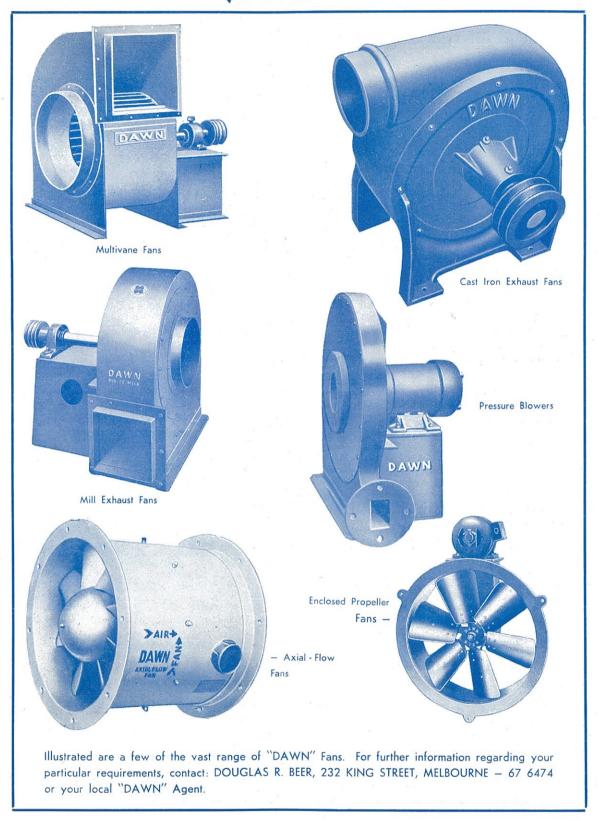
Construction of these Winches, if maximum amount of Cable is required allows the operator to disengage the pinon, thereby giving free run out of Cable, obviating manual winding.

Another feature of these Winches is the simplicity of operation whether raising or lowering by just turning the handle in the direction required without manually releasing any locking mechanism.

The Brake is of a Weston Screw type so designed that at no stage or position can the Double Acting Pawl be disengaged; therefore the Pawl does not rely on a spring for engagement (this ensures maximum safety).

Brake Lining is of selected disc fibre giving maximum wear and efficiency. Water or oil will not impair Brake operation.

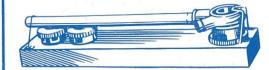
RELIABLE "Dawn" PRODUCTS



RELIABLE

"Jan" PRODUCTS

* RATCHET **SCREWING SETS**



No. $26 - (Code 4026) - \frac{1}{2}'' - \frac{3}{4}''BSP$ Wt. 9Lbs. No. 27 – (Code 4027) – $\frac{1}{2}$ "- $\frac{3}{4}$ "-1"BSP Wt. 11Lbs.

- Acclaimed by plumbers throughout Australia as the most accurate, easiest-tooperate, lightweight and compact pipe threader available.
- Ideal for close corners . . . will cut really smooth, clean threads quickly and accurately even with swinging space reduced to 30°
- Engineered chaser dies make for cleaner threads with half the effort.
- O Chaser dies can be sharpened quickly - accurately - for repeated use over many years.

* RATCHET SET

(SQUARE BLOCK TYPE)



No. 25 (Code 4025) Block Type \(\frac{1}{2}'' - \frac{3}{4}'' - 1'' BSP\) Weight 8 Lbs.

also suitable for American Block Dies

* PIPE CUTTER



Weight 3½ Lbs. (Code 4028) No. 28 No. 28/6 Spare Wheels are readily available. (Packed in 1 Doz. Lots).

HEAVY DUTY PIPE CUTTER

A $\frac{1}{2}$ "-2" capacity tool, designed and built to withstand continuous, gruelling hard work. Extra strong magnesium alloy construction and hardened steel thread insert make light work of heavy cutting. FULLY GUARANTEED.

TUBE CUTTER



(Code 4049) Weight 4 ozs. No. 49/6 Spare Wheels (Packed 1 Doz. Lots)

LIGHT DUTY TUBE CUTTER

A precision - built tool, 1/8"-1" capacity, for cutting copper, brass, aluminium and thin steel tubings. Strong magnesium alloy casting and steel thread insert quarantee long working life. Press button operation flicks out a reamer blade which returns neatly after use. FULLY GUARANTEED.

Spare parts for all "JAN" products are readily available.

RELIABLE



PRODUCTS



No. 50 (Code 4050) Weight 8 ozs.

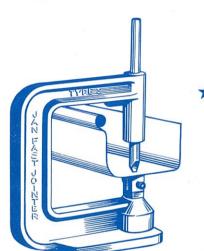
 $\frac{1}{2}$ " - 2" Capacity.

With Alloy Handle and Woven Strap to obviate marking Chrome plated



No. 53 (Code 4053) Weight Packed 2Lbs.

 $\frac{1}{2}$ " - 4" Capacity.



* FAST JOINTER

(Code 4055) Weight 9 Lbs. Jan Fast Jointer Spouting Tool Type "S"

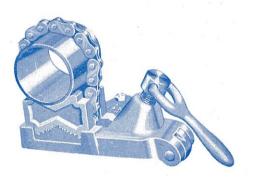
Considered by Plumbers as the most efficient means of joining spouting.

* CHAIN PIPE VICE (TOP SCREW)

No. 31 (Code 4031) 2" Capacity Weight 8Lbs No. 32 (Code 4032) 4" Capacity Weight 14½Lbs

No more barked knuckles! The Chain Vice with clamp handle above the bench for quicker, easier operation. Screw exerts maximum pressure on the pivoted lever, transferring tremendous pressure on the pipe by medium of the chain.

The only pipe vice fitted with fully machined reversible and replaceable heat treated jaws.



* FOLDING VICE STAND



No. 54 (Code 4054)



No. 54/32 (Code 4054-32) Stand complete with 4" Jan Chain Vice

Weight (Stand only) 31 Lbs.

PORTABLE FOLDING VICE STAND

Saves operator's time and effort. Sets up, takes down easily . . . quickly. Extremely rigid and durable, yet weighs only 31 lbs. All one unit. No loose parts. Has large size vice base for easy mounting of Jan Chain Type or other vices. FULLY GUARANTEED.



No. 48 (Code 4048) Weight 2½ Lbs.

A very handy tool for use with conventional engineers vice to facilitate the holding of pipe etc.



* LINK TYPE **CAST IRON** PIPE CUTTER

(Code 4051)

Weight 6½ Lbs.

51/6 Spare wheels available. Packed in 1 doz lots.

2"-6" CAPACITY CAST IRON PIPE CUTTER

The lightest, fastest and most compact C.I. pipe cutter on the market. By adding links and wheel units, cutting capacity may be increased to handle pipes up to 12" diameter.

FULLY GUARANTEED.



"HP" Heavy Pattern "M" Medium Pattern "QA" Quick Action "OS" Offset

> "CMPS" Cabinet Makers - Plain Screw "CMQA" Cabinet Makers - Quick Action

ABBREVIATIONS AND EXPLANATIONS

"WWL" Junior Woodworkers

Semi Steel Vices - Painted "Dawn" Red All Steel Vices - Painted "Blue"

